

ALUMINIUM BUNDING INSTALLATION INSTRUCTIONS

Check that you have the following:

- 1. 1.2m length of aluminium bunding, pre-drilled
- 2. 4 x anchor bolts
- 3. 1.2m aluminium finishing plate, pre-drilled
- 4. 4 x self taping metal screws
- 5. Tube of universal adhesive sealant



Additional tools required: (not supplied)

- 1. White spirits for cleaning
- 2. Electric drill
- 3. 12mm concrete drill bit
- 4. 3.5mm metal drill bit
- 5. Socket set
- 6. Philips screwdriver
- 7. Sealant gun

Step 1: Prepare the surface

- Ensure the surface is stable and free of dirt, grease or loose paint.
- Wipe the surface down with a white spirit or general purpose solvent cleaner such as ADOS Solvent N.

Step 2: Position the bunding

- Lay the bunding on the floor where you intend to install it, ensuring each bunded sections butts up neatly
 against the next.
- Using the bund as a template, mark the floor where each bund will go and mark where each anchor bolt hole will need to be drilled.

Step 3: Drill holes for anchor bolts

- Use the 12mm concrete drill bit and electric drill to make 4 holes for each bunded section.
- Each hole needs to be a minimum of 80mm deep.

Step 4: Apply sealant

- Turn over the bunded section and wipe the two outside channels with a rag and white spirits to remove any dust or dirt.
- Apply universal adhesive sealant along the two outside channels on each side (4 channels per bunded section).

Step 5: Anchor bund to the floor

- Re-position bund on the floor, insert anchor bolts through pre-drilled holes in the bund into the holes in the floor and tighten anchor bolts.
- Repeat for each bunded section until all sections are secured to the floor.

Step 6: Install finishing plate

- Place finishing plate in the centre groove on top of the bunded sections. It is recommended that the finishing plate overlaps two sections.
- Once positioned, mark where the mounting holes will be required, using your drill and 3.5mm bit drill holes approximately 10mm deep then fasten the finishing plates.





